Pneumatech is a global leader in the quality air business with 50 years of expertise. The Pneumatech brand is associated with quality and a high level of innovation.

The Pneumatech pressure swing oxygen generator is a newly developed product to fit the increased demand of oxygen supply at our customers' sites. In order to save the environment from unnecessary transportation of gas bottles, in combination with a flexible supply of oxygen, many companies switch to onsite gas generators. In the long term the most cost effective way of providing oxygen is to install an on-site gas generator.

PPOG 1-120


| Design standards | PPOG $1-120$ |
| :---: | :---: |
| Purity | $90-95 \%$ |
| Pressure range oxygen | $1-6$ bar, $(14.5-87 \mathrm{psig})$ |
| Voltages | $115-230 \mathrm{~V}$ |
| Frequency | $50-60 \mathrm{~Hz}$ |
| Controller | Purelogic ${ }^{\text {TM }}$ controller |
| Technology | Pressure swing adsorption (PSA) |
| Usage | Continuous |
| Flexibility | On-site gas generation |
| Options | See table below |
| Common applications | Bleaching, blast furnaces, fish farming, general industry, medical, waste |
| water treatment |  |


| Important features \& benefits |
| :--- |
| Easy to install - Plug \& play philosophy |
| Produces oxygen when you need it - only <br> requirement is that your factory has access to clean <br> and dry compressed air |
| Cost savings - service and installation cost is kept to <br> a minimum |
| In-house design - smart and innovative design <br> features developed by our own engineering team |
| Exact purity levels - you can easily set the purity <br> levels (90, 93 or $95 \%$ ) to fit your production needs |


| Options | PPNG 1-120 |
| :---: | :---: |
| Inlet PDP sensor - protection against too high <br> inlet air pressure dew point | $\cdot$ |
| Flow meter - <br> Indication for the outlet flow produced | $\checkmark$ |
| Oxygen analyzer | $\checkmark$ |
| Oxygen buffer vessel - Oxygen suited <br> buffer vessels | $\cdot$ |

$\checkmark$ Standard

- Optional

| Type | $\begin{gathered} \text { Purity } \\ \% \end{gathered}$ | Oxygen flow* |  | Air flow** |  | Size-One Vessel |  | Dimensions |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | in | mm |  |  |
|  |  | scih* | Nmh ${ }^{\text {+ }}$ |  |  | scim** | Nm³ ${ }^{4}$ | gal | L | L | w | H | L | w | н |
| PPOG-1 | 90.0 | 72 | 122 | 14.1 | 22.2 |  |  | 151.4 | 40.0 | 23.6 | 29.3 | 59.2 | 600.0 | 743.0 | 1503.0 |
| PPOG-1.5 | 90.0 | 108 | 183 | 17.7 | 30.0 | 227.1 | 60.0 | 23.6 | 29.3 | 60.1 | 600.0 | 743.0 | 1526.0 |
| PPOG-2 | 90.0 | 133 | 226 | 22.9 | 36.0 | 340.7 | 90.0 | 29.5 | 29.5 | 71.3 | 750.0 | 750.0 | 1811.0 |
| PPOG-3 | 90.0 | 162 | 275 | 34.4 | 54.0 | 340.7 | 90.0 | 29.5 | 29.5 | 71.3 | 750.0 | 750.0 | 1811.0 |
| PPOG-4 | 90.0 | 234 | 398 | 45.8 | 72.0 | 567.8 | 150.0 | 33.5 | 31.5 | 65.1 | 850.0 | 800.0 | 1654.0 |
| PPOG-5 | 90.0 | 280 | 476 | 64.9 | 102.0 | 567.8 | 150.0 | 38.5 | 31.5 | 65.1 | 850.0 | 850.0 | 1654.0 |
| PPOG-6 | 90.0 | 341 | 579 | 75.9 | 129.0 | 1059.8 | 280.0 | 44.1 | 32.4 | 77.6 | 1120.0 | 826.0 | 1972.0 |
| PPOG-8 | 90.0 | 503 | 855 | 98.5 | 154.8 | 1059.8 | 280.0 | 44.1 | 32.4 | 77.6 | 1120.0 | 826.0 | 1972.0 |
| PPOG-11 | 90.0 | 654 | 1111 | 120.2 | 189.0 | 1324.8 | 350.0 | 46.9 | 35.7 | 89.7 | 1190.0 | 907.0 | 2279.0 |
| PPOG-12 | 90.0 | 719 | 1222 | 137.4 | 216.0 | 1892.5 | 500.0 | 48.4 | 37.0 | 90.8 | 1230.0 | 940.0 | 2307.0 |
| PPOG-14 | 90.0 | 826 | 1403 | 160.3 | 252.0 | 2195.3 | 580.0 | 48.4 | 37.0 | 106.6 | 1230.0 | 940.0 | 2707.0 |
| PPOG-17 | 90.0 | 1035 | 1758 | 206.1 | 324.0 | 3028.0 | 800.0 | 64.6 | 43.2 | 93.3 | 1640.0 | 1097.0 | 2370.0 |
| PPOG-20 | 90.0 | 1240 | 2107 | 229.0 | 360.0 | 3785.0 | 1000.0 | 69.5 | 44.7 | 96.2 | 1765.0 | 1135.0 | 2444.0 |
| PPOG-26 | 90.0 | 1599 | 2717 | 324.5 | 510.0 | 5677.5 | 1500.0 | 77.4 | 46.8 | 117.8 | 1965.0 | 1188.0 | 2993.0 |
| PPOG-33 | 90.0 | 1976 | 3357 | 397.0 | 624.0 | 5677.5 | 1500.0 | 77.4 | 46.8 | 117.8 | 1965.0 | 1188.0 | 2993.0 |
| PPOG-39 | 90.0 | 2335 | 3967 | 500.1 | 786.0 | 6434.5 | 1700.0 | 77.4 | 46.8 | 117.8 | 1965.0 | 1188.0 | 2993.0 |
| PPOG-50 | 90.0 | 3018 | 5128 | 614.6 | 966.0 | 7570.0 | 2000.0 | 97.2 | 52.6 | 124.4 | 2470.0 | 1337.0 | 3160.0 |
| PPOG-63 | 90.0 | 3772 | 6409 | 778.7 | 1224.0 | 11355.0 | 3000.0 | 116.9 | 58.2 | 139.0 | 2970.0 | 1478.0 | 3530.0 |
| PPOG-93 | 90.0 | 5569 | 9462 | 1168.1 | 1836.0 | 7570.0 | 2000.0 | 97.2 | 102.8 | 132.3 | 2470.0 | 2610.0 | 3360.0 |
| PPOG-120 | 90.0 | 7186 | 12209 | 1404.8 | 2208.0 | 11355.0 | 3000.0 | 116.9 | 114.9 | 129.3 | 2970.0 | 2918.0 | 3283.0 |

* For flows at other purities and at different reference conditions, consult application tool or factory.
** To size the compressor, use 10\% extra flow margin compared to the values mentioned in the air flow field.

| *Reference conditions | Imperial | Metric |
| :--- | :---: | :---: |
| Ambient temperature | $68^{\circ} \mathrm{F}$ | $20^{\circ} \mathrm{C}$ |
| Unit inlet temperature | $68^{\circ} \mathrm{F}$ | $20^{\circ} \mathrm{C}$ |
| Unit working pressure | 87 psig | 6 barg |
| Unit outlet oxygen purity | $90.0 \%$ | $90.0 \%$ |
| Compressed air inlet quality | ISO8573-1 class 1-4-1 | ISO8573-1 class 1-4-1 |



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CAGI Pneumatech
1800 Overview Drive
Rock Hill, SC 29730 USA
1-800-336-2285
www.pneumatech.com


